

Print Settings

Quick

PRESETS

- Low
- Standard**
- High
- High (copy)

- Device Settings
- Extrusion Speeds
- Infill
- Model Properties
- Raft
- Supports and Bridging
- Extruder

Extruder Temperature: 215 °C

Travel Speed: 150 mm/s

Z-axis Travel Speed: 23 mm/s

Use Active Cooling

Fan Power: 50 % Max Power

Fan Layer: 1

Minimum Layer Duration: 5.0 s

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↑ Update

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Restore Defaults

OK

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▼ Bridges

Filament Cooling Fan Speed: 0.50

Print Speed: 40 mm/s

▼ First Layer

Filament Cooling Fan Speed: 0.50

Print Speed: 30 mm/s

▼ First Layer Raft

Filament Cooling Fan Speed: 0.50

Print Speed: 30 mm/s

▼ Floor Surface Fills

Filament Cooling Fan Speed: 0.50

Print Speed: 90 mm/s

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Infill Density: 10 %

Infill Layer Height: 0.40 mm

Infill Pattern: diamond (fast)

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Layer Height: 0.20 mm

Number of Shells: 2

Roof Thickness: 0.80 mm

Floor Thickness: 0.80 mm

Coarseness: 0.00100 mm

Fixed Layer Starting Point

Layer Starting Point (X): 0 mm

Layer Starting Point (Y): 0 mm

Fixed Shell Starting Point

Shell Starting Point (degrees): 215 degree

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Raft

Raft to Model Spacing: 0.29 mm

Raft-Support Spacing: 0.00 mm

Raft Margin: 4.0 mm

▼ Base Layers

Minimum Base Pattern Gap: 0 mm

Base Pattern Spacing: 0.8 mm

Base Pattern Length: 15.0 mm

Base Layer Angle: 0 degree

Base Layer Density: 0.70

Base Extrusion Width: 2.5 mm

Base Layer Height: 0.30 mm

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Support

Support 



Leaky Connections 



Align Support

Extra Support


Support Density:  

Support Margin:  

Support to Model Spacing:   

Support Roof to Model Spacing:   

Support Angle:  

Support Layer Height:  

Breakaway Support 

Bridging

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Extruder Type: Smart Extruder

Filament Diameter: 1.77 mm

Retraction Distance: 1.0 mm

Retraction Speed: 50 mm/s

Restart Speed: 30 mm/s

Extra Restart Distance: 0.1 mm

Extra Restart Speed: 30 mm/s

Ooze Distance: 0.10 mm

Minimum Ooze Path Length: 0.10 mm

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